

- DESCRIPTION** FRITZ FR-2 is a free flowing non-lignosulfonate polymer used to control the thickening time of a cement slurry.
- ADVANTAGES**
- FR-2 is a free flowing powder that may be dry blended with cement before mixing.
 - It may be used to control the setting of a slurry for bottom hole circulating temperatures up to 250°F. (121 C)
 - In a cement slurry, FR-2 does not cause a dispersing effect on the system.
- APPLICATION**
- FR-2 may be used for retarding any API class of cement (A, C, G or H).
 - It may be used with other cement additives such as fluid loss additives, silica flour, dispersants, defoamers and weighting materials.
- PROPERTIES**
- White Crystals – readily soluble in water
 - Specific Gravity – 1.60
 - Bulk Density – 54 lb./gal.
 - pH – 3
 - Packaged in 50 lb. bags
 - Loading Rate – 0.1 to 2.0% bwc
 - See Thickening Time Data

The information contained herein is based on data considered accurate with representative samples. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof. The above data does not imply specifications for this product. Fritz Industries, Inc. assumes no responsibility for personal injury or property damage to vendees, users or third parties, caused by the material. Such vendees or users assume all risks associated with the use of the material. Consult the Material Safety Data Sheet before using this product.

FR-2

NON-LIGNOSULFONATE RETARDER TESTING

THICKENING TIME DATA

CAPITOL CLASS H CEMENT*

<u>FR-2, % BWC</u>	<u>WATER, % BWC</u>	<u>TEMPERATURE</u>	<u>THICKENING TIME,</u> <u>H:MM</u>
0.20%	38%	140°F	2:48
0.30%	38%	140°F	4:09
0.40%	38%	140°F	4:45
0.30%	38%	200°F	3:35
0.40%	38%	200°F	4:55
0.50%	38%	200°F	6:21
1.00%	38%	250°F	2:45
1.30%	38%	250°F	3:31
1.50%	38%	250°F	4:24
0.4% w/ Joppa H Cement	38%	200°F	3:55
0.4% w/ Class G Cement	44%	200°F	2:28
0.6% w/ Class G Cement	44%	200°F	3:08
0.4% w/ 37% NaCl	38%	200°F	3:20

* UNLESS NOTED OTHERWISE

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